# Flexographic Diecutter or Folder-Gluer Operator

Job location: Visalia, CA.

Job Type: Full-time hourly employment.

Schedule: All Shifts

Overtime and/or weekend work will also be required.

### Job Profile and Description:

Previous printing and die cutting experience a MUST to be considered for this position.

Flexo Diecutter Operator is responsible for converting finished corrugated sheets into box form. The operator is responsible for both printing and die cutting sheets. It is the operator's responsibility to produce a high quality product, while being responsible for overseeing the feeder(s). Below is a general job description. However, this job may include additional duties, as needed.

## **Duties and Responsibilities:**

- Complete job set-up tasks and produce quality finished product as outlined on the factory ticket.
- Control printing and/or cutting machine using computer and manual controls.
- Inspect in-process packaging to ensure consistent quality and remove defective products and packaging material in the process.
- As needed, print sheets using line and process printing.
- Monitor print quality and ink performance to ensure consistently printed sheets.
- Use tools like screwdrivers, tape measures, pliers and wrenches in setting up machine.
- Notify supervisor of defective raw material, equipment, tools, or other conditions which hinder assembly process.
- Perform general clean-up tasks to keep work area clean and free of excess debris.
- Maintain personal work area in accord to Kaweah Container GMP and HACCP expectations.

### **Skills and Specifications:**

- Must have sense of responsibility to accomplish tasks without supervision.
- Competency to review and follow a Factory Ticket.
- Must NOT be color blind.
- Must have previous flexographic printing experience.
- Must have previous diecutting experience.
- Physical ability to stand for long time.
- Physical ability to periodically lift heavy objects.
- · Should have strong hand-eye coordination.

- · Sufficient physical reflexes and personal mobility.
- · Good clarity of hearing and speech.
- Ability to use computer to record production statistics
- Ability to read a tape measure.
- Ability to perform basic math.

# **Education and Qualification:**

- High school diploma or GED from an accredited institution.
- Previous manufacturing experience a must.
- Previous printing and die cutting experience while using Factory Ticket a must.