

Internal Job Opening

Wet-End Operator

**** To apply for this position you must have prior forklift experience. ****

Job location: Goshen, Visalia

Schedule: 1st and 3rd Shift

Reports to: Corrugation Manager.

Salary: Machine operator manufacturing salary. DOE

Job Profile and Description

Wet-End Operator is responsible for loading rolls on the corrugator and ensuring single roll facer section of the corrugator is running properly. This operator is responsible for working with the Dry End Operator to ensure the proper paper is loaded for the job being produced. It is, also, this individual's responsibility to work with the Clamp Roll Forklift Operator to ensure the proper paper is staged. Below is a general job description. However, this job may include additional duties, as needed.

Duties and Responsibilities

- Complete job set-up tasks per operating instructions on the single roll facer section of the corrugator.
- Control single roll facer section of the corrugator using computer and manual controls.
- Inspect roll stock to ensure consistent quality and remove defective rolls as needed.
- Ensure the machine is set up for the proper flute requirement.
- Monitor the starch to ensure it is flowing properly in the single roll facer section.
- Load the necessary roll stock.
- Perform roll stock splices, as needed, to change over rolls.
- Monitor and control the paper temperature leaving the section, adjusting the steamer drum.
- Notify supervisor of defective raw material, equipment, tools, or other conditions which hinder assembly process.
- Perform general clean-up tasks to keep work area clean and free of excess debris.
- Maintain personal work area in accord to Kaweah's GMP and HACCP expectations.

Skills and Specifications

- Must have the sense of responsibility to accomplish tasks without supervision.
- Competency to review and follow instructions.
- Physical ability to stand for long time.
- Physical ability to periodically lift heavy objects.
- Should have strong hand-eye coordination.
- Sufficient physical reflexes and personal mobility.
- Good clarity of hearing and speech.
- Ability to read a tape measure.
- Ability to perform basic math.
- Ability to work harmoniously with others
- Is generally seen as ethical and trustworthy
- Resolves issues and conflicts
- Admits and learns from mistakes
- Adapts to changing conditions